

9

DART AEROSPACE LTD		Work Order:	18808
Description: Saddle Kit		Part Number:	K10003
		Qty:	7
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	LD	03.02.07	7																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004	WKF	03-02-12	7																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B16073/B18080</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>④B17897/③B17896</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>③B17898/④B17899</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B17904/②B17902/④B17901</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>③B17907/④B17906</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B16015</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B16010</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8633</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B15451</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B15452</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B18175</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M10768</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M10383</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M2231</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M11931</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M12620</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M12195</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M12635</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M11151</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B16073/B18080	1	D2571	Saddle	④B17897/③B17896	1	D2572	Saddle	③B17898/④B17899	1	D2573	Saddle	B17904/②B17902/④B17901	1	D2574	Saddle	③B17907/④B17906	1	D2736-1	Bracket	B16015	1	D2736-3	Bracket	B16010	4	D2747	Socket Head Set Screw	B8633	2	D2876	Spacer	B15451	2	D2877	Spacer	B15452	1	D2968-041	Tow Ring	B18175	16	AN4-6A	Bolt	M10768	4	AN4-46A	Bolt	M10383	8	AN4-51A	Bolt	M2231	8	AN6-12A	Bolt	M11931	32	AN960JD416	Washer	M12620	8	AN960JD616	Washer	M12195	1	AN970-4	Washer	M12635	29	MS21042L4	Nut (or MS21042-4)	M11151	B	03.03.12	7
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4	QC4	Inspect 100% kit for completeness on the W/O	LL	03.03.13	7																																																																																
5	PK	Pack per PPP K10003	Q	03-03-26	7																																																																																
6	AC	Cost / part: 572.26	SA	03-03-27	7																																																																																
7	DC	Close W/O 570.63 Inspection Level 21	HA	03.03.27	-																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Handwritten initials/signature in the top right corner.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 07, 2003
08:02 am

Work Order No	: 0018808	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNN
Project For	: WK309	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 7	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 02-07-03		
Est Finish Date	: 02-27-03	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

Handwritten text: NBW CHRS. No